



Installation Instruction

Performance Turbo inlet hose kit



BMW

135i 335i 35i N55 2010 -2013 (E9X E8X)

PART NUMBER: DO88-KIT213S



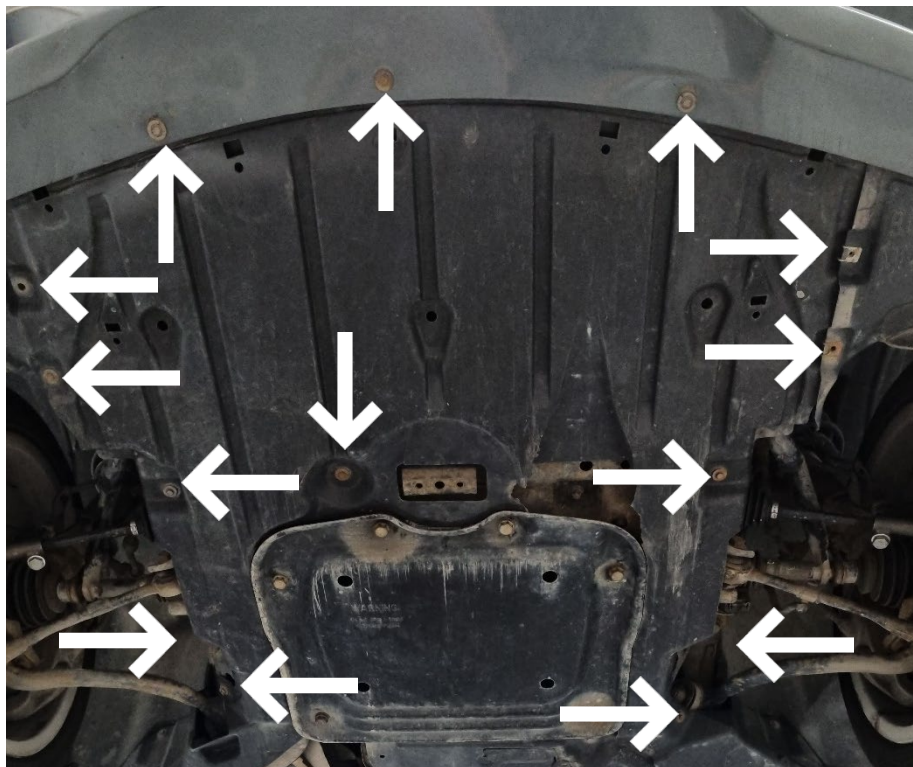
Description

This instruction shows how to replace the OEM Turbo inlet pipe with do88 performance turbo inlet hose kit.

At this type of installation we always recommend that you have mechanical experience and knowledge about safety during work on vehicles.

Parts List

- 2pc do88 Wire reinforced silicone hoses
- 1pc do88 Aluminium pipe with bracket
- 1pc do88 CNC Aluminium joiner
- 2pcs O-ring 61x1.5mm
- 1pc Screw M6x16mm
- 1pc Hose clamp 30-45mm
- 1pc Hose clamp 60-80mm
- 2pcs Hose clamp 70-90mm
- 1pc Hose clamp 90-110mm



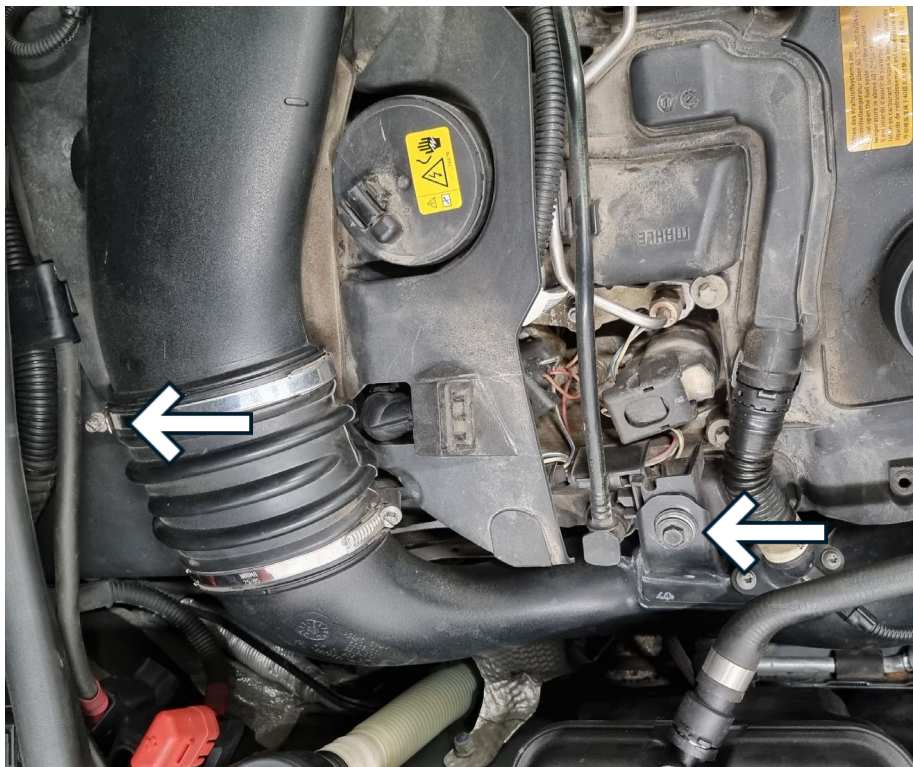
Step 1

Lift the car and remove 14x 8mm hex screws holding the plastic underneath car. Removing this plastic will be necessary to reach some parts during removal of the OE parts and when installaing the do88 parts.



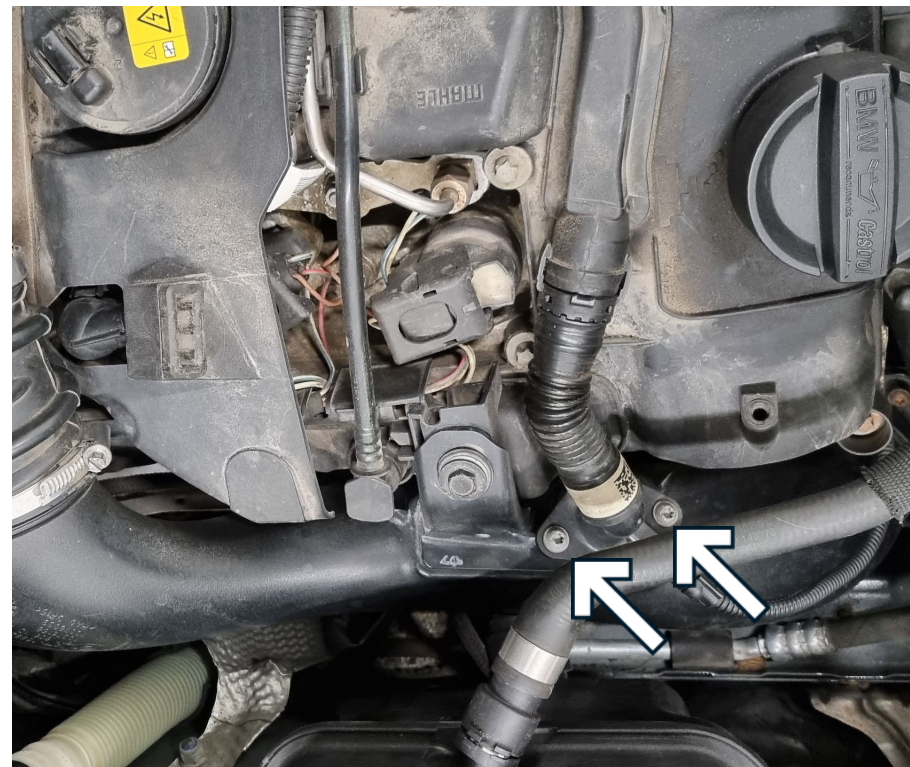
Step 2

Remove the oil filling cap, to remove engine cover , pull it towards yourself while gently lift upwards. Re-install the oil filling cap.



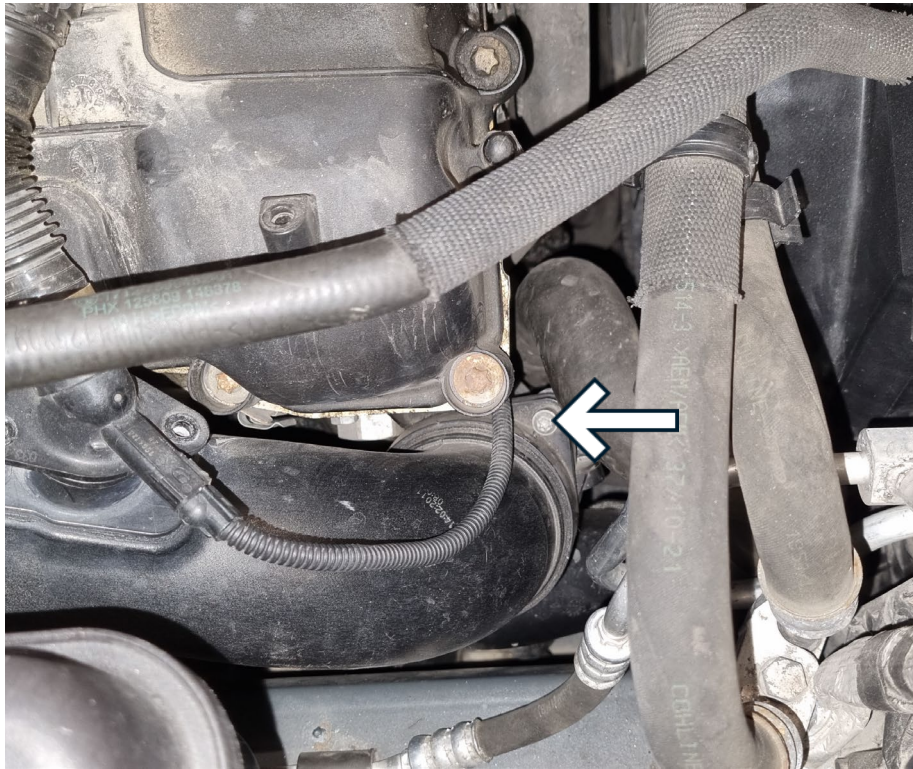
Step 3

Remove the hose clamp and the Hex 10mm screw marked on the photo above.



Step 4

Remove the two Torx T25 marked on the photo above and gently pull-out breather hose heating element from the turbo inlet pipe.



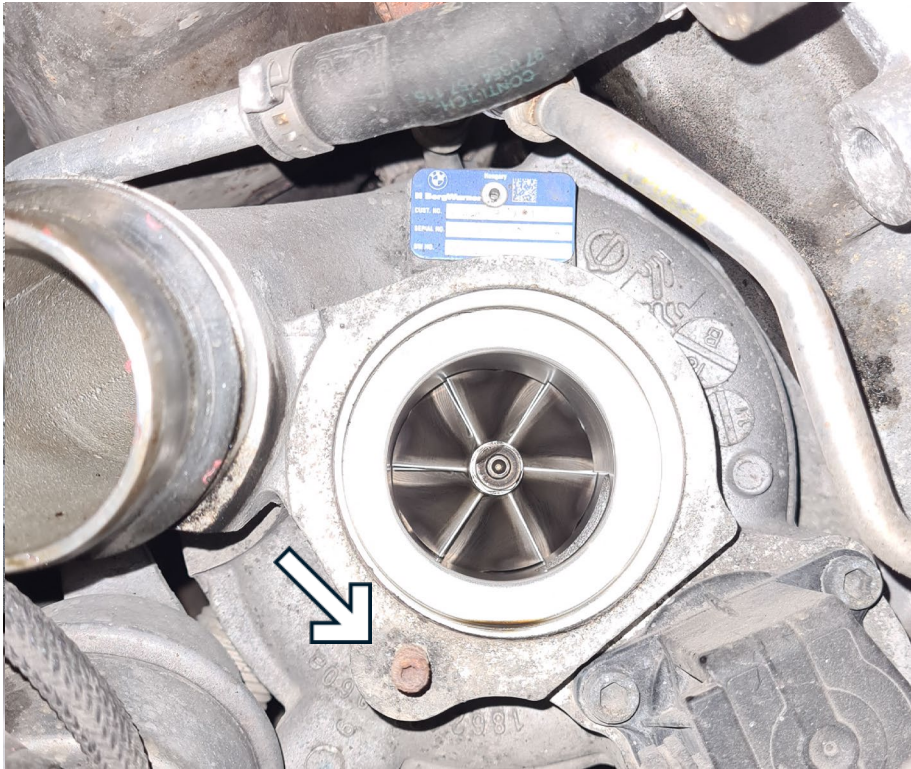
Step 5

Remove the T25 Torx marked on the photo above and then remove the entire top half of the turbo inlet pipe.



Step 6

Remove the Hex 10mm screw marked on the photo above and then remove the bottom half of the turbo inlet pipe. This pipe has a rubber sealing which is pushed into the compressor housing, you will need to wiggle this pipe side to side to release it.



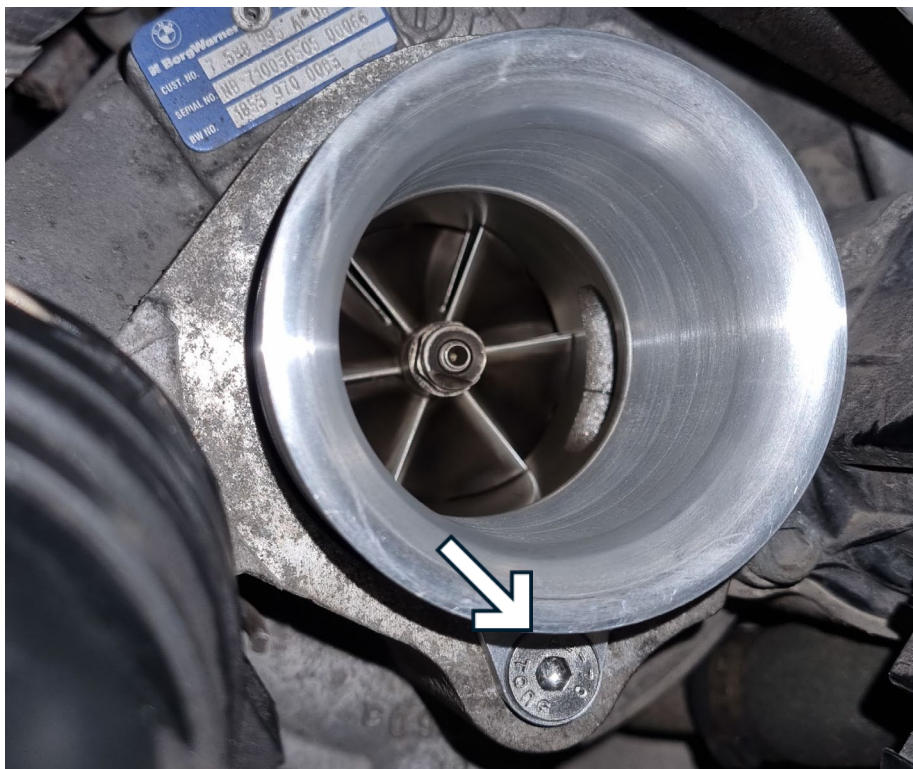
Step 7

Located on the turbo there is a pin screw that needs to be removed. Unscrew it with a 3mm Allen key. If the Allen head is corroded tighten two M6 nuts hard against each other and then remove the pin screw with help of the outer nut.



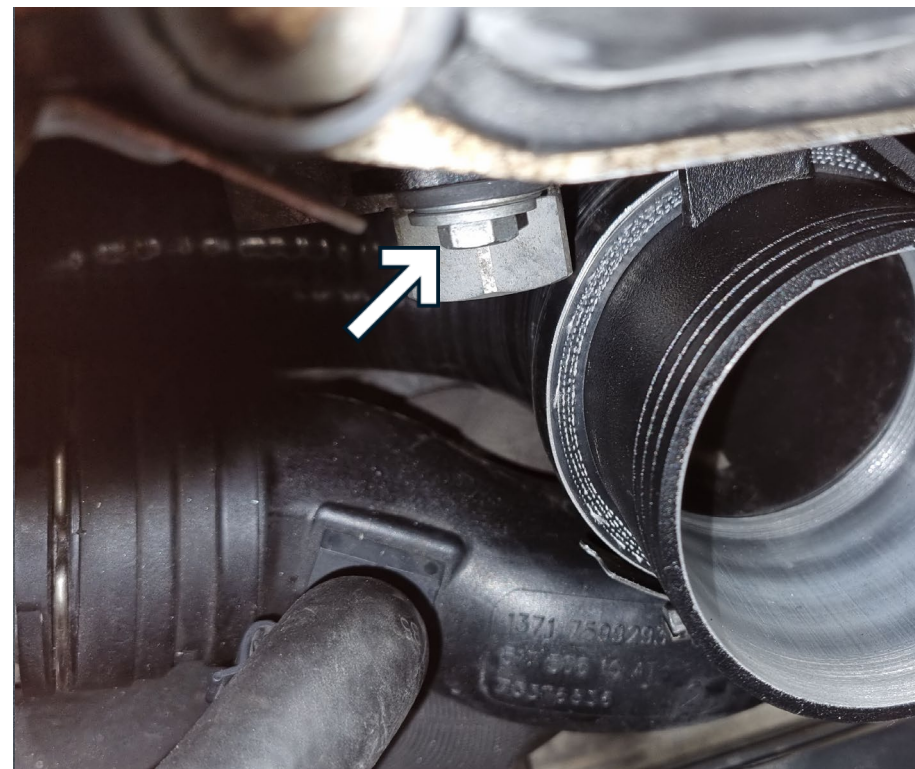
Step 8

From the upper turbo inlet pipe remove the steel sleeve and rubber grommet. Reinstall these in the "do88 Aluminum pipe with bracket".



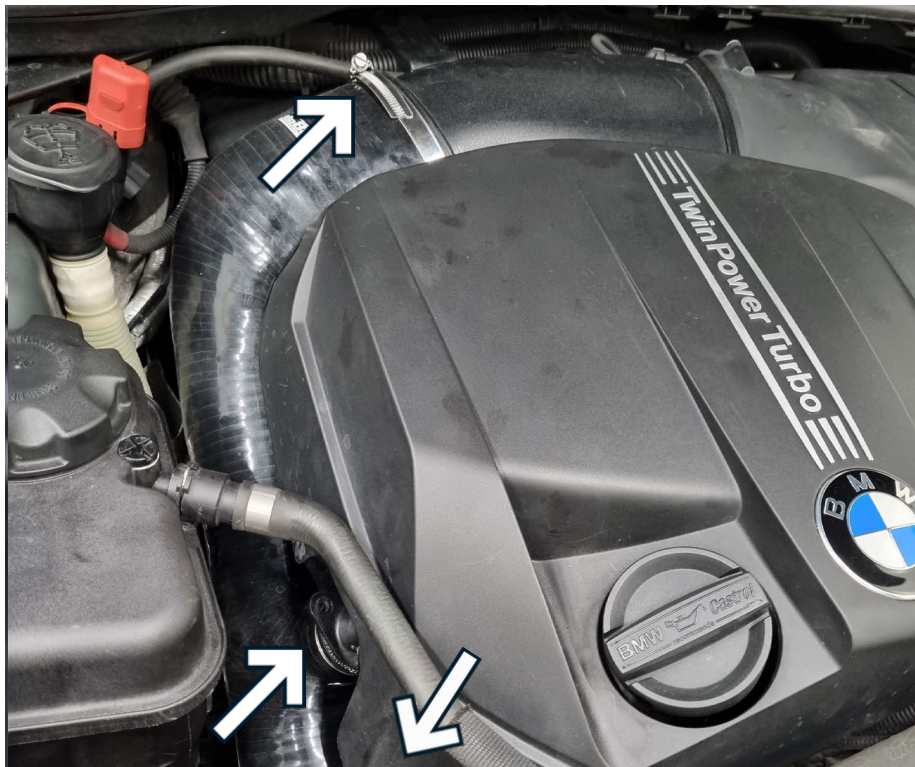
Step 9

Install the included O-rings on the CNC aluminum joiner. Lubricate the O-rings with some WD-40 or similar. Then gently push the CNC joiner into the turbo compressor housing. Fasten it with the included M6 screw.



Step 10

Install the included lower silicone hose and the aluminum pipe with bracket. Tighten the silicone hose with the included hose clamps. Fasten the bracket with the OE screw removed in Step 6.



Step 11

Install the upper silicone hose. Fasten it with the included hose clamps. The breather hose heating element is fastened with hose clamp instead of using screw.

Step 12

Re-install all other parts in reverse order.



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